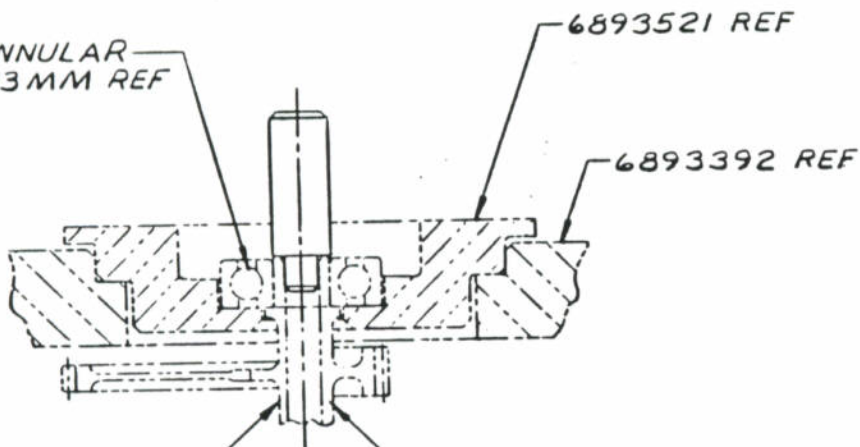


BEARING, BALL ANNULAR
15MM x 42MM x 13MM REF



GEARSHAFT, SPUR
77 T IDLER REF

GEARSHAFT, SPUR
26 T IDLER REF

These tool drawings are furnished in accordance with the terms of the DDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GM.

GEOMETRIC CHARACTERISTIC SYMBOLS			
□ FLATNESS	⊥ PERPENDICULARITY	⊙ OR MMC (MAX MATERIAL CONDITION)	
— STRAIGHTNESS	// PARALLELISM	⊙ OR MBS (REGARDLESS OF FEATURE SIZE)	
○ ROUNDNESS	∠ ANGULARITY	⊙ OR MBS (REGARDLESS OF FEATURE SIZE)	
⊖ CYLINDRICITY	∠ RADIUS	⊙ OR MBS (REGARDLESS OF FEATURE SIZE)	
— PROFILE OF A LINE	⊕ TRUE POSITION	⊙ OR MBS (REGARDLESS OF FEATURE SIZE)	
— PROFILE OF A SURFACE	⊙ CONCENTRICITY	⊙ OR MBS (REGARDLESS OF FEATURE SIZE)	
	⊙ SYMMETRY	⊙ OR MBS (REGARDLESS OF FEATURE SIZE)	

UNLESS OTHERWISE SPECIFIED:

ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.
RUNDINGS ARE CIRCULAR.

BREAK SHARP EDGES .020 U.O.S.

UNLESS OTHERWISE SPECIFIED	
TOL. ON ANGLES = 1°	
TOL. ON 3 PLACE DECIMALS = .010	
TOL. ON 2 PLACE DECIMALS = .02	
MATERIAL	SAE 72 (BRASS)
HEAT TREAT AND HARDNESS	
SURFACE TREAT	INSPECTION

REVISIONS			
MICRO-REVISION	LTR	DESCRIPTION	DATE
X			

NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
- 63/ FINISH ON ALL SURFACES U.O.S.

FILE COPY

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	
SPEC. SUMMARY	
SAE 72 LOCAL SPECS. (REF)	
DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	
SPEC. SUMMARY	
TITLE	
DRIFT, 15MM x 42MM x 13MM BEARING, IDLER GEARSHAFTS	
MODEL # (FIRST USAGE) 250 SERIES	
APPLICATION: SEE SEPARATE PARTS LIST	
SIZE	CODE IDENT
C	73342
SCALE 1/1	DWG. No. 6893522
SHEET	

6893522